

Call Today to Order 585-328-9580

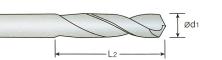
Great performance Great Price 77G Flute Geometry Point Angle Applications

- ry Right hand spiral with wider flutes
 - 135° Split point .059 diameter and over
- Drlling in steel, cast steel, alloyed and non-alloyed, grey cast iron, graphite, malleable cast iron.

HSS-Co8 Straight Shank Screw Machine: Letter Sizes

Qty	Size	YG-1 EDP TiN	Description	FST PRICE YG-1
5	А	<u>D4147201</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .234 x 1-5/16 x 2-7/16	\$2.09
5	В	D4147202	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .238 x 1-3/8 x 2-1/2	\$2.44
5	С	D4147203	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .242 x 1-3/8 x 2-1/2	\$2.44
5	D	<u>D4147204</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .246 x 1-3/8 x 2-1/2	\$2.64
5	E	<u>D4147205</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .250 x 1-3/8 x 2-1/2	\$2.64
5	F	<u>D4147206</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .257 x 1-7/16 x 2-5/8	\$2.44
5	G	<u>D4147207</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .261 x 1-7/16 x 2-5/8	\$2.44
5	Н	<u>D4147208</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .266 x 1-1/2 x 2-11/16	\$2.64
5	I	<u>D4147209</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .272 x 1-1/2 x 2-11/16	\$2.50
5	J	<u>D4147210</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .277 x 1-1/2 x 2-11/16	\$2.64
5	K	<u>D4147211</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .281 x 1-1/2 x 2-11/16	\$2.64
5	L	<u>D4147212</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .290 x 1-9/16 x 2-3/4	\$2.89
5	М	<u>D4147213</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .295 x 1-9/16 x 2-3/4	\$3.03
5	N	<u>D4147214</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .302 x 1-5/8 x 2-13/16	\$3.15
5	0	<u>D4147215</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .316 x 1-11/16 x 2-15/16	\$3.38
5	Р	<u>D4147216</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .323 x 1-11/16 x 2-15/16	\$3.55
5	Q	<u>D4147217</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .332 x 1-11/16 x 3	\$3.81
5	R	<u>D4147218</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .339 x 1-11/16 x 3	\$3.81
5	S	<u>D4147219</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .348 x 1-3/4 x 3-1/16	\$4.45
5	Т	<u>D4147220</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .358 x 1-3/4 x 3-1/16	\$4.45
5	U	<u>D4147221</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .368 x 1-13/16 x 3-1/8	\$4.45
5	V	<u>D4147222</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .377 x 1-7/8 x 3-1/4	\$4.76
5	W	<u>D4147223</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .386 x 1-7/8 x 3-1/4	\$4.76
5	Х	<u>D4147224</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .397 x 1-15/16 x 3-5/16	\$4.99
5	Y	<u>D4147225</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .404 x 1-15/16 x 3-5/16	\$5.25
5	Z	<u>D4147226</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .413 x 2 x 3-3/8	\$5.60









HSS

Point Angle
Application

: Right hand spiral, wider flutes

: 135°:Split point... .059 diameter and over. : Drilling in steel, cast steel alloyed and Non-alloyed, grey cast iron, graphite, malleable cast iron



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Great performance Great Price **//**G Flute Geometry **Point Angle**

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Applications

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HSS-Co8 Straight Shank Screw Machine: Wire Sizes

Qty	Size	YG-1 EDP TIN	Description	FST PRICE YG-1
5	#1	<u>D4148101</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2280 x 1-5/16 x 2-7/16	\$2.17
5	#2	<u>D4148102</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2210 x 1-5/16 x 2-7/16	\$2.17
5	#3	<u>D4148103</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2130 x 1-1/4 x 2-3/8	\$2.07
5	#4	<u>D4148104</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2090 x 1-1/4 x 2-3/8	\$2.07
5	# 5	<u>D4148105</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2055 x 1-1/4 x 2-3/8	\$2.07
5	#6	<u>D4148106</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2040 x 1-1/4 x 2-3/8	\$1.76
5	#7	<u>D4148107</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .2010 x 1-3/16 x 2-1/4	\$1.76
5	# 8	<u>D4148108</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1990 x 1-3/16 x 2-1/4	\$1.76
5	# 9	<u>D4148109</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1960 x 1-3/16 x 2-1/4	\$1.76
5	#10	<u>D4148110</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1935 x 1-3/16 x 2-1/4	\$1.76
5	#11	<u>D4148111</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1910 x 1-3/16 x 2-1/4	\$1.76
5	#12	<u>D4148112</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1890 x 1-3/16 x 2-1/4	\$1.76
5	#13	<u>D4148113</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1850 x 1-1/8 x 2-3/16	\$1.70
5	#14	<u>D4148114</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1820 x 1-1/8 x 2-3/16	\$1.70
5	#15	<u>D4148115</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1800 x 1-1/8 x 2-3/16	\$1.70
5	#16	<u>D4148116</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1770 x 1-1/8 x 2-3/16	\$1.64
5	#17	<u>D4148117</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1730 x 1-1/8 x 2-3/16	\$1.60
5	#18	<u>D4148118</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1695 x 1-1/16 x 2-1/8	\$1.48
5	#19	<u>D4148119</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1660 x 1-1/16 x 2-1/8	\$1.47
5	#20	<u>D4148120</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1610 x 1-1/16 x 2-1/8	\$1.47
5	#21	<u>D4148121</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1590 x 1-1/16 x 2-1/8	\$1.47
5	#22	<u>D4148122</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1570 x 1-1/16 x 2-1/8	\$1.47
5	#23	<u>D4148123</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1540 x 1 x 2-1/16	\$1.47
5	#24	<u>D4148124</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1520 x 1 x 2-1/16	\$1.47
5	#25	<u>D4148125</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1495 x 1 x 2-1/16	\$1.39
5	#26	<u>D4148126</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1470 x 1 x 2-1/16	\$1.39
5	#27	<u>D4148127</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1440 x 1 x 2-1/16	\$1.39
5	#28	<u>D4148128</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1405 x 15/16 x 1-15/16	\$1.35
5	#29	<u>D4148129</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1360 x 15/16 x 1-15/16	\$1.31
5	#30	<u>D4148130</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1285 x 15/16 x 1-15/16	\$1.24
5	#31	<u>D4148131</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1200 x 7/8 x 1-7/8	\$1.24
5	#32	<u>D4148132</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1160 x 7/8 x 1-7/8	\$1.24
5	#33	<u>D4148133</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : .1130 x 7/8 x 1-7/8	\$1.21



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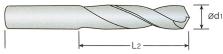
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HSS-Co8 Straight Shank Screw Machine: Fractional

Qty	Size	YG-1 EDP TiN	Description	FST PRICE YG-1
10	1/4	<u>D4146016</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 1/4 x 1-3/8 x 2-1/2	\$2.22
10	17/64	<u>D4146017</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 17/64 x 1-7/16 x 2-5/8	\$2.44
10	9/32	<u>D4146018</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 9/32 x 1-1/2 x 2-11/16	\$2.50
10	19/64	D4146019	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 19/64 x 1-9/16 x 2-3/4	\$2.89
10	5/16	<u>D4146020</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 5/16 x 1-5/8 x 2-13/16	\$3.16
10	21/64	<u>D4146021</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 21/64 x 1-11/16 x 2-15/16	\$3.42
5	11/32	<u>D4146022</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 11/32 x 1-11/16 x 3	\$3.78
5	23/64	D4146023	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 23/64 x 1-3/4 x 3-1/16	\$4.21
5	3/8	<u>D4146024</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 3/8 x 1-13/16 x 3-1/8	\$4.21
5	25/64	<u>D4146025</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 25/64 x 1-7/8 x 3-1/4	\$4.64
5	13/32	<u>D4146026</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 13/32 x 1-15/16 x 3-5/16	\$5.03
5	27/64	<u>D4146027</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 27/64 x 2 x 3-3/8	\$5.42
5	7/16	<u>D4146028</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 7/16 x 2-1/16 x 3-7/16	\$5.58
5	29/64	<u>D4146029</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 29/64 x 2-1/8 x 3-9/16	\$6.50
5	15/32	<u>D4146030</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 15/32 x 2-1/8 x 3-5/8	\$6.59
5	31/64	<u>D4146031</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 31/64 x 2-3/16 x 3-11/16	\$6.79
5	1/2	<u>D4146032</u>	HSS(M42) SCREW MACHINE DRILL TIN COATED (5PCS) Size : 1/2 x 2-1/4 x 3-3/4	\$6.89







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